

SerieR

V22	F22	R32	TCS
V25	F28	R40	DIGIT
		R45	AUTOMAX

VFRHT

S E R I E



R32
R32E
R40
R45



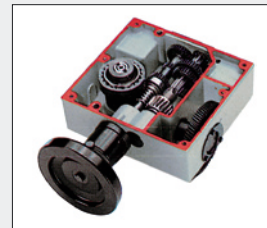
SERRMAC
growing in motion

R32

Trapano serie medio-pesante con trasmissione ad alto rendimento



Discesa automatica
meccanica



TR: 600 x 345 mm
Tavola rettangolare



PG: 325 x 325 mm
Piano girevole



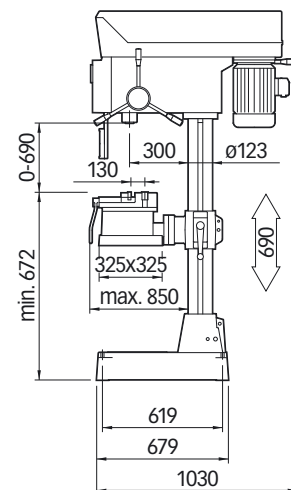
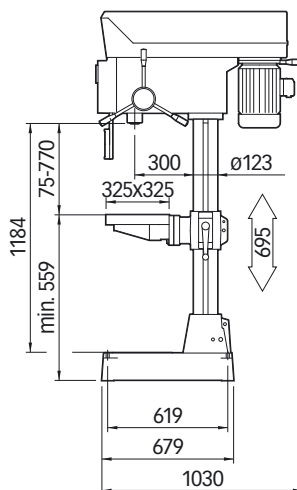
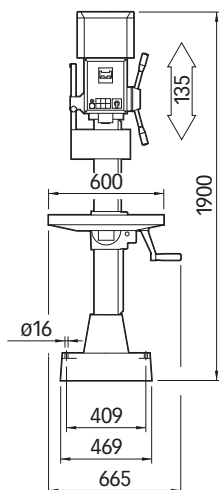
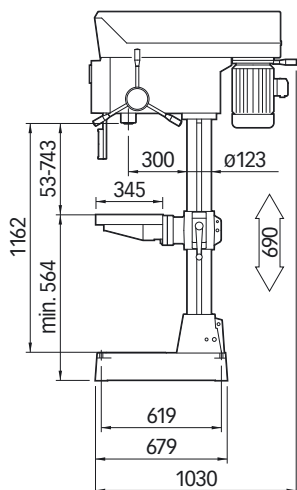
PGM: 375 x 375 mm
Piano girevole morsa



VARIABILI

3
YEARS
WARRANTY

SERRMAC
growing in motion



R32E

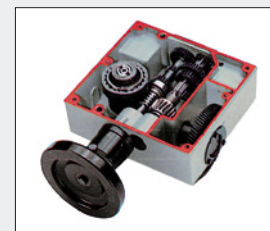
Trapano serie medio-pesante con trasmissione ad alto rendimento e variatore giri elettronico



Inverter



Discesa automatica
meccanica



TR: 600 x 345 mm
Tavola rettangolare



PG: 325 x 325 mm
Piano girevole

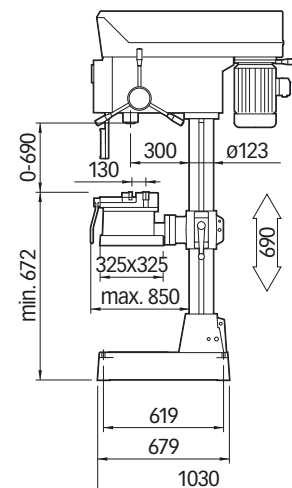
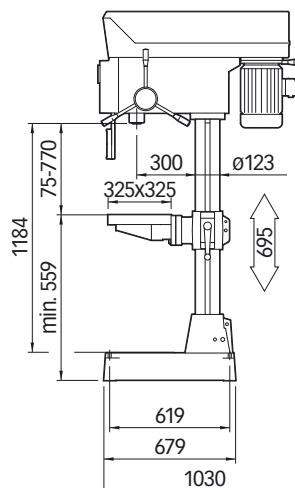
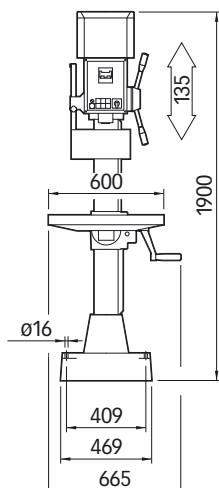
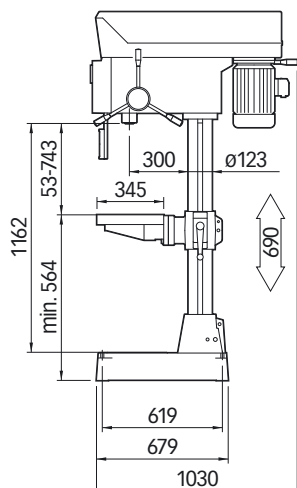


PGM: 375 x 375 mm
Piano girevole morsa



VARIABILI

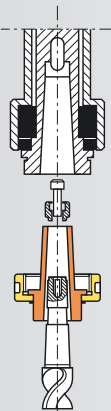
SERRMAC
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R40

Trapano serie medio-pesante con trasmissione ad alto rendimento

Asse mandrino filettato
per bloccaggio utensile CM4



M60 x 2,5



TR: 600 x 345 mm
Tavola rettangolare



PG: 325 x 325 mm
Piano girevole



PGM: 375 x 375 mm
Piano girevole morsa



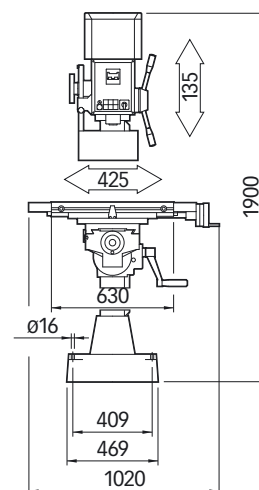
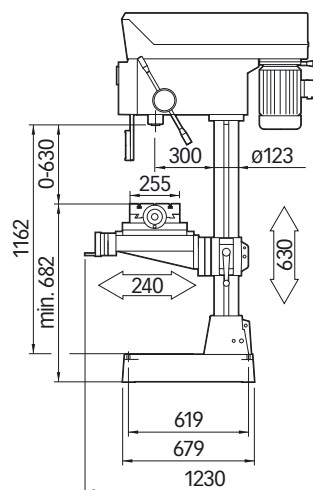
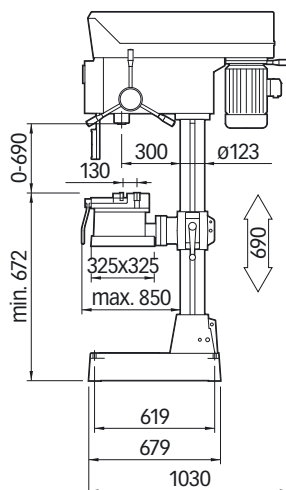
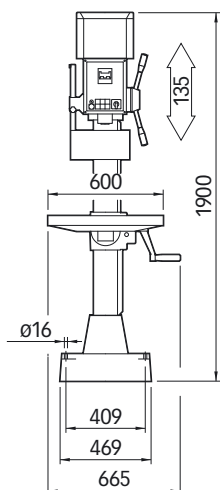
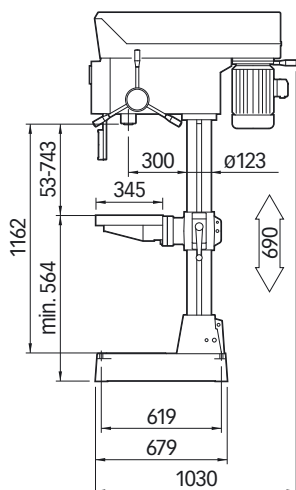
TC: 630 x 255 mm
Tavola croce



VARIABILI

3
YEARS
WARRANTY

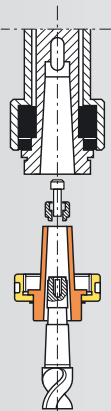
SERRMAC
growing in motion



R45

Trapano a colonna serie pesante

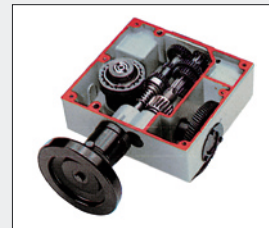
Asse mandrino filettato
per bloccaggio utensile CM4



M60 x 2,5



Standard: Discesa
automatica meccanica



TR: 600 x 345 mm
Tavola rettangolare



PGM: 375 x 375 mm
Piano girevole morsa



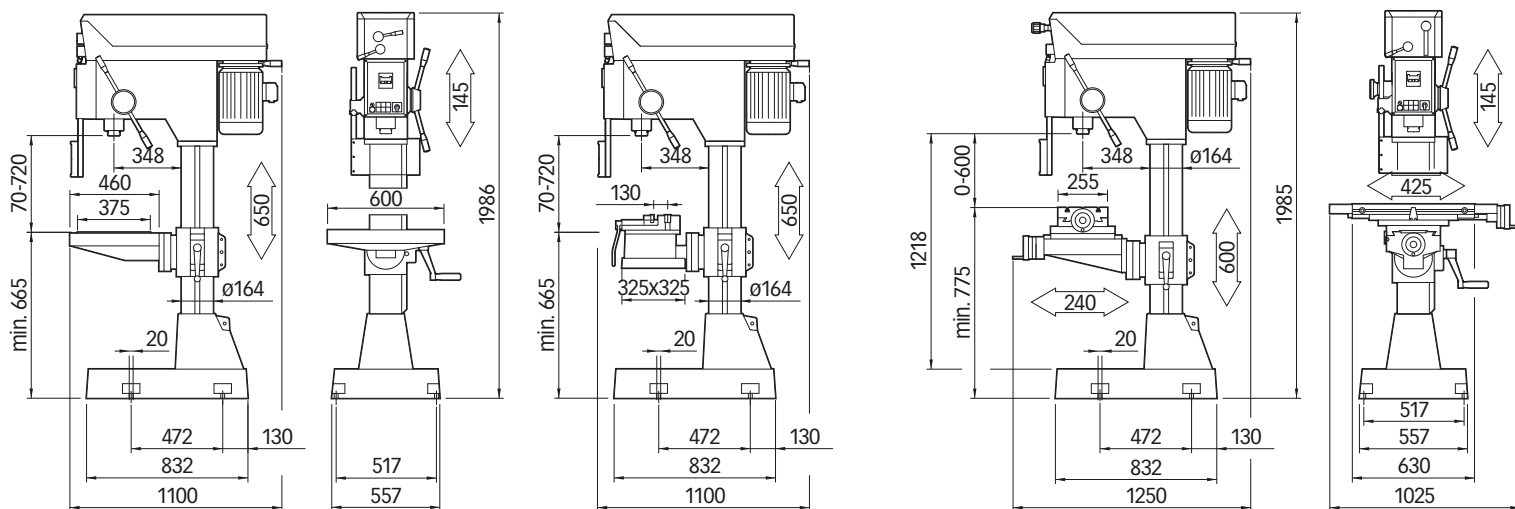
TC: 630 x 255 mm
Tavola croce



VARIABILI

3
YEARS
WARRANTY

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growing in motion



Serie^R

		R32		R32E	R40				R45			
DATI TECNICI	Capacità di foratura su acciaio R50	mm	ø 32		ø 32	ø 40				ø 45		
	Capacità di maschiatura su acciaio R50	mm	M 20		M 20	M 24				M 26		
	Cono mandrino		CM3		CM3	CM4				CM4		
	Corsa mandrino	mm	135		135	135				145		
	Diametro canotto mandrino	mm	62		62	62				72		
	Discesa automatica (Opzione)		3 velocità: 0.05 – 0.1 – 0.2 mm/giro									
	Discesa autom. con frizione elettrom.		–		–	–				3 velocità: 0.05 – 0.1 – 0.2 mm/giro		
	Diametro colonna	mm	123		123	123				164		
	Tavola		PG – PGM – TR		PG – PGM – TR	PG – PGM – TR – TC				PGM – TR – TC		
	Trasmissione		PU	VS	Inverter	PU	VS	VR	CI	VS	VR*	CI* N° 12 Vel.
	Velocità mandrino	rpm	100 – 2.200	100 – 1.640	100 – 2.000	100 – 2.200	100 – 1.640	*64 – 2.380	64 – 1.720	100 – 1.650	64 – 2.380	50 – 1.300
	Potenza motore (380 V 50 Hz)	kW	1.1 – 1.84		2.2	1.1 – 1.84	1.1 – 1.84	2.2	1.1 – 1.84	2.2 – 3	2.2	2.2 – 3
	Interasse tra 2 cave a “T”	mm	125		125	125				200 (TR) – 160 (TM)		
	Larghezza delle cave a “T”	mm	14		14	14				14		
	Tavola croce: corsa long. manuale asse X	mm	–		–	425				425		
	Tavola croce: avanzamento automatico asse X	mm	–		–	365				365		
	Tavola croce: corsa trasversale manuale asse Y	mm	–		–	240				240		
Dimensioni (h x l x p) a colonna	mm	1.965 x 665 x 1.030		1.965 x 665 x 1.030	1.965 x 1.020 x 1.230				1.986 x 675 x 1.100			
Peso	Kg	370		370	410				548 (TR) – 610 (TC)			

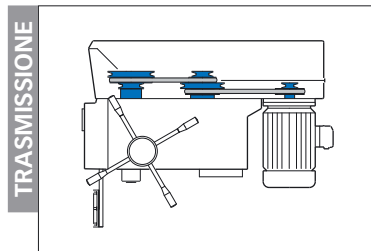
* R40 VR opzione: motore 1.1/1.84 kW - 32/2.380 rpm * R45 VR opzione: motore 2.2/3 kW - 32/2380 rpm * R45 CI opzione: motore 2.2/3 kW - 64/1720 rpm

R32 – R32E – R40

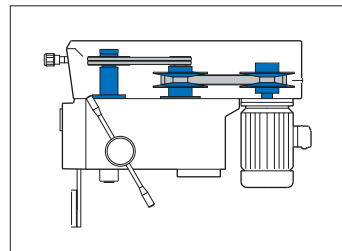
R32 – R40 – R45

R40 – R45

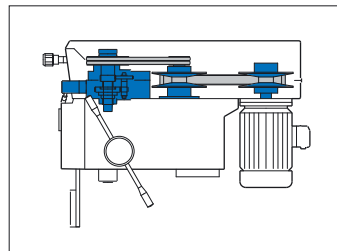
R40 – R45



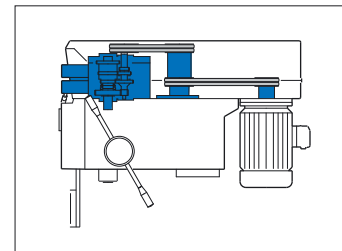
PU: Pulegge a gradini.



VS: Variatore semplice.



VR: Variatore ritardo.



CI: Cambio ingranaggi.



VS: Variatore semplice.



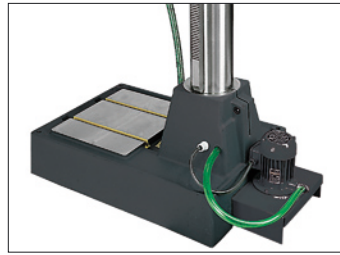
VR: Variatore ritardo.



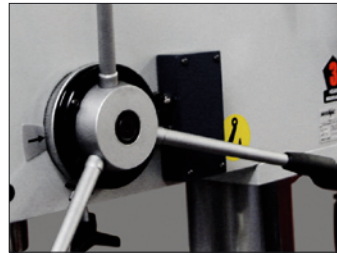
CI: Cambio ingranaggi.



Cod. 40022: Impianto illuminazione alogena a 24 Volts.



Cod. 30001: Impianto refrigerante.



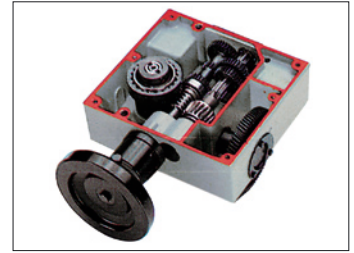
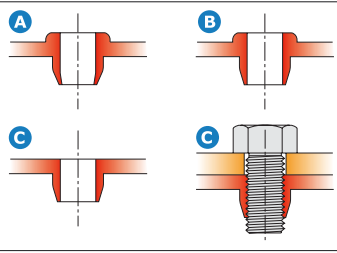
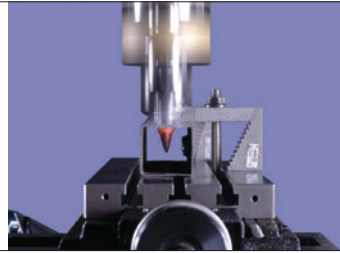
Cod. 40002: Filettatura con teleinvertitore.



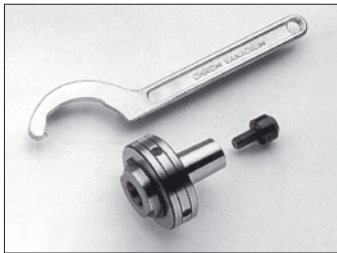
Cod. 40024: Contagiri digitale per variatore.



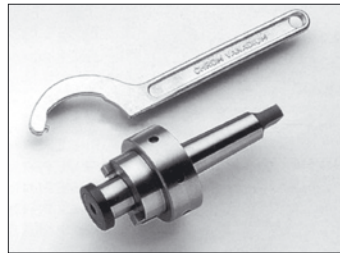
Cod. 30018: Flow drill.



Cod. 30003: Discesa automatica meccanica del mandrino. 3 velocità: 0,05 – 0,1 – 0,2 mm/giro (R32 – R40).



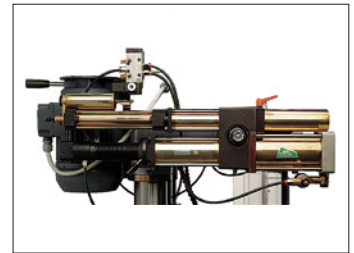
Cod. 39000050/60/70: Cono con ghiera di bloccaggio per frese a candela, con morse interno a richiesta 1–2–3.



Cod. 39000010/20/30/40: Cono con ghiera di bloccaggio per frese a spianare, con attacco a richiesta $\varnothing$ 16–22–27–32.



Cod. 9460009: Casseta con mandrino portapinzze: $\varnothing$ 4–6–8–10–12–16–20.



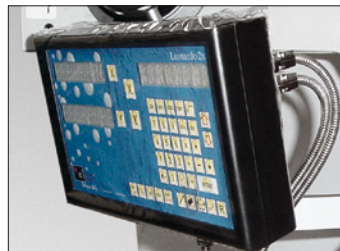
Cod. 30019: Discesa mandrino idropneumatica UR80 (R32 – R40).

Cod. 40010: Discesa mandrino idropneumatica UR100 (R45).
Corsa mandrino automatica di 105 mm con ritorno rapido alla profondità impostata. Avanzamento 5÷2500 mm/min. Potenza spinta a 6 bar: 400 Kg.

R45



Cod. 40083: Discesa automatica tramite innesto elettromagnetico a 24 V.c.c.



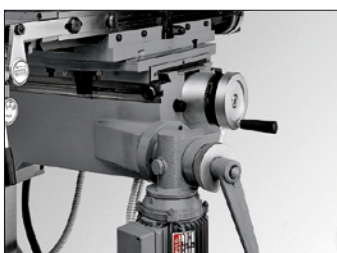
Cod. 40025: Visualizzatore di quote 2 assi (per TC).



Cod. 40005: Avanzamento autom. long. elettronico della tavola. 36÷380 mm/min. Avanzamento rapido 3 m/min.



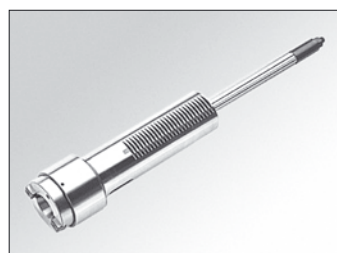
Cod. 40026 Power: Avanzamento automatico longitudinale meccanico della tavola.



Cod. 40006: Avanzamento rapido verticale della tavola.



Cod. 40001: Corsa mandrino 230 mm (solo con VS).



Cod. 40020: Asse mandrino ISO 40 con tirante (DIN 2080).



Cod. 40037: Asse mandrino CM4 forato per passaggio tirante bloccaggio utensile.



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SERRMAC SPA

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Rivenditore autorizzato

